ALSEY Exeter 70 WAS Air-Set Refractory Mortar

Description:
Wet Alumina Sulfate Bonded, 70% Alumina refractory mortar formulated to be used with High Alumina firebrick.

Sizes:
- 55lb plastic pail
  - {2A2100 = dipping}
  - {2A2150 = troweling}

Shelf Life: Typical shelf life is 6-12 months depending on ambient indoor storage conditions. If too dry, water can be added and mixed in to attain the desired consistency provided the material has not dried in the container.

TYPICAL TEST DATA -- PHYSICAL PROPERTIES

ASTM C-24
P.C.E.............................................................. 37
Temperature Equivalent (melting), °F.......................... 3308
Service Temperature (max. recommended), °F............. 3100

ASTM C-20 after 2350°F
Apparent Porosity, % ............................................ 36.9
Apparent Specific Gravity, g/cc ................................... 3.14
Bulk Density, lb/ft³ .................................................. 123.7

ASTM C-198
Bonding Strength, psi
after 230°F ........................................................... 226
after 2910°F ........................................................... 2019

ASTM C-199—High Alumina
Pier Test at 3100°F
No flow from joints. No cracks or shrinkage.

TYPICAL CHEMICAL ANALYSIS, Wt. % (calcined basis)

<table>
<thead>
<tr>
<th>Component</th>
<th>Wt. %</th>
</tr>
</thead>
<tbody>
<tr>
<td>Silica (SiO₂)</td>
<td>30.68</td>
</tr>
<tr>
<td>Aluminum Oxide (Al₂O₃)</td>
<td>65.54</td>
</tr>
<tr>
<td>Titanium Dioxide (TiO₂)</td>
<td>2.22</td>
</tr>
<tr>
<td>Iron Oxide (Fe₂O₃)</td>
<td>1.02</td>
</tr>
<tr>
<td>Magnesium Oxide (MgO)</td>
<td>0.12</td>
</tr>
<tr>
<td>Calcium Oxide (CaO)</td>
<td>0.10</td>
</tr>
<tr>
<td>Other Oxides</td>
<td>0.31</td>
</tr>
<tr>
<td>Total</td>
<td>99.99</td>
</tr>
<tr>
<td>Loss on Ignition</td>
<td>9.2</td>
</tr>
</tbody>
</table>

(As received basis; not included in calcined total.)

An SDS is available upon request.

The above properties represent average results of typical data produced from standard ASTM test methods on a 9” straight. Specifications should not be considered guaranteed. Alsey Refractories Company makes every effort to ensure consistency in our products; however, properties may vary due to standard statistical manufacturing deviations. Alsey Refractories Company reserves the right to modify this data at any time without prior notice.

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Manufacturer of Quality Refractories Since 1906

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